

Facestock

A gloss transparent polyester film with an ink and toner receptive surface.

Basis Weight	70 g/m ²	ISO 536
Caliper	50 µm	ISO 534

Adhesive

S4700 is a clear emulsion adhesive for demanding labelling applications.

Liner

Hygroflat 100 FSC, a one side coated, bleached kraft paper.

This material complies with BS 5609, Section two, Marine Immersion Test. To comply with BS 5609 Section 3, the specific inks or ribbons have to be evaluated; tests can be performed upon request.

Basis Weight	100 g/m ²	ISO 536
Caliper	108 µm	ISO 534

Laminate

Total Caliper	173 µm±10%	ISO 534
---------------	------------	---------

Performance Data

Initial Tack	15 N/25mm	FTM 9 Glass
Peel Adhesion 90°	8 N/25mm	FTM 2 St.St.
Min. Application Temp.	0 °C	
Service Temperature	-20 °C to 80 °C	

Adhesive Performance

S4700 is a clear permanent adhesive featuring excellent initial tack, adhesion and "wet-out" performance even on rough apolar surfaces such as HDPE. Improved temperature water, solvent and chemical resistance.

Applications and Use

The hygroflat backing paper is specially suited to the more critical refolding demands of high-speed computer printers, providing optimum layflatness and excellent interfolding characteristics.

Conversion and Printing

This product is specifically designed for hot fuse sheet fed and continuous (color) laser printing, providing optimal flatness during conversion, storage and laser printing processing. Some slight curl may be seen on exiting the printer but this will flatten quickly. Die specification: although flat-bed, solid and magnetic dies can all be used, it is essential that they are hardened, single bevel and sharp to ensure clean cut-through of the polyester film. It is advisable to butt cut and not to strip the matrix to avoid label lift during laser processing. If round cornered labels are required the matrix should be left on the sheet. Although the product is designed to be free of edge bleed, ideally the sheets should be edge stripped to minimise the presentation of wet edges to the printer.

Compliance and Approvals

This material complies with BS 5609, Section two, Marine Immersion Test. To comply with BS 5609 Section 3, the specific inks or ribbons have to be evaluated; tests can be performed upon request.

AA320

Fasson ®

LASERCOPY PET GLOSS CL S4700-HF100 FSC



LASERCOPY PET GLOSS CL

S4700

HF100 FSC

This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.

If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com

Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

Appendix

Compliance with BS 5609

This material complies with BS 5609, Section two, Marine Immersion Test.

Avery Dennison Materials Group Europe

Willem Einthovenstraat 11
2342 BH Oegstgeest
The Netherlands
+31 (0)85 000 2000



Warranty

All Avery Dennison statements, technical information and recommendations are based on tests believed to be reliable but do not constitute a guarantee or warranty. All Avery Dennison products are sold with the understanding that purchaser has independently determined the suitability of such products for its purposes. All Avery Dennison's products are sold subject to Avery Dennison's general terms and conditions of sale, see <http://terms.europe.averydennison.com>

©2025 Avery Dennison Corporation. All rights reserved. Avery Dennison and all other Avery Dennison brands, this publication, its content, product names and codes are owned by Avery Dennison Corporation. All other brands and product names are trademarks of their respective owners. This publication must not be used, copied or reproduced in whole or in part for any purposes other than marketing by Avery Dennison.