

Facestock

A gloss white polyester film. The smooth surface is print treated to achieve good TT printability and ink anchorage.

| | | |
|--------------|---------------------|---------|
| Basis Weight | 71 g/m ² | ISO 536 |
| Caliper | 50 µm | ISO 534 |

Adhesive

S8020 is a clear permanent adhesive featuring excellent UV resistance and weatherability together with good overall adhesion performance.

Liner

BG42 white, a supercalendered glassine paper.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

| | | |
|--------------|---------------------|-----------|
| Basis Weight | 62 g/m ² | ISO 536 |
| Caliper | 55 µm | ISO 534 |
| Transparency | 50 % | DIN 53147 |

Laminate

| | | |
|---------------|------------|---------|
| Total Caliper | 125 µm±10% | ISO 534 |
|---------------|------------|---------|

Performance Data

| | | |
|------------------------|---------------------|---------------------|
| Initial Tack | 7.5 N/25mm | FTM 9 glass |
| Peel Adhesion 90° | 9.5 N/25mm | FTM2 st.st. 24 hrs. |
| Min. Application Temp. | 5 °C | |
| Service Temperature | -40 °C to 150 °C | |
| Adhesive Coat Weight | 20 g/m ² | FTM12 |
| Adhesive Type | Emulsion Acrylic | |

Adhesive Performance

The adhesive S8020 features excellent temperature and UV resistance as well as weatherability. This general purpose adhesive offers good peel adhesion values on high and medium surface energy substrates.

Applications and Use

Transfer PET White PT is specifically developed for Durable Goods labelling. Typical examples are identification and warning labels on electronic devices and household appliances.

The main area of application for this product is the labelling of industrial products, for example in the electronics and appliance market. Nameplates and logistics labels are typical examples.

Conversion and Printing

The glossy, smooth surface is print treated and can be thermal transfer printed, the best results can be obtained with resin ribbons. This product is qualified by EFI Jetrion and Durst for UV inkjet printing. It can be printed by all conventional print technologies.

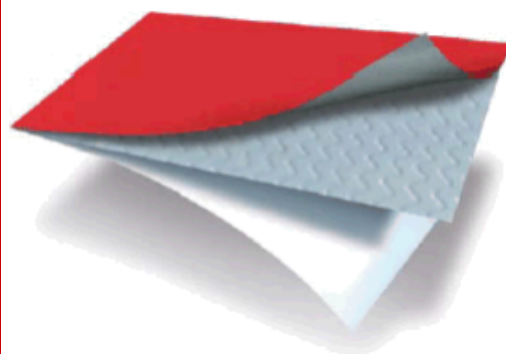
Compliance and Approvals

This product is UL and C-UL recognized (UL 969, CSA C22.2 No. 0.15). The UL file number is MH27538.

AA639

Fasson ®

TRANSFER PET WHITE PT S8020-BG42WH FSC



TRANSFER PETWH PT

S8020

BG42WH FSC



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responsible forestry

This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.

If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com

Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

Appendix

UL and CSA recognition

This product meets the requirements as stated in UL 969 and CSA C22.2 No. 0.15 for indoor use. The UL file number is MH27538. For specific information on approved conditions, see appendix.

Performance Data

Note: the following technical data should be considered representative or typical only and should not be used for specification purposes.

Peel Adhesion:

FTM1: 180°, 300 mm/min, dwell time: 48 hours

| Surface | N/25mm |
|-----------------------------|--------|
| ABS | 9,5 |
| Aluminium | 9,5 |
| Automotive lacquered panels | 8,0 |
| Glass | 10,5 |
| HDPE | 4,5 |
| LDPE | 4,5 |
| PA6 | 9,0 |
| Stainless Steel | 11,0 |

Chemical Resistance:

The performance results are based on 4 hours immersions at room temperature unless otherwise noted. Samples were applied to the test panel and conditioned for 24 hours before immersion and evaluated immediately upon removal. Peel adhesion was measured according to FTM1.

| Chemical | Test Substrate | N/25mm | Visual appearance | Edge Penetration |
|------------------|----------------|--------|-------------------|------------------|
| Ad Blue | Aluminium | 8,9 | No change | 1 mm |
| Biodiesel | Glass | 10,1 | No change | 0 mm |
| Bioethanol E85 | Glass | 8,4 | No change | 2 mm |
| Brake Fluid | Glass | 9,8 | No change | 0 mm |
| Diesel | Glass | 8,6 | No change | 0 mm |
| Engine Oil | Glass | 9,5 | No change | 0 mm |
| Gasoline | Glass | 6,8 | No change | 3 mm |
| Heptane | Glass | 7,2 | No change | 3 mm |
| Water, distilled | Aluminium | 8,1 | No change | 3 mm |

Chemicals: Ad Blue: Aral, Bioethanol E85: CropEnergies CropPower85, Brake Fluid: DOT 4 Synthetic (One Way) Diesel: TOTAL, Engine Oil: TOTAL quartz 700, 10 W 40, Gasoline: TOTAL Euro 95

Appendix

Thermal Transfer Printing:

Printability – Physical Resistance

Flat head printers (tests were performed with the printer Zebra XII 140):

| Ribbon | Settings speed energy | | Print Quality | ANSI Grade | Scratch resistance | Tape resistance |
|-----------------|--------------------------|----|---------------|------------|-----------------------|--------------------|
| Armor AXR7+ | 3 | 20 | ++ | B | ++ | ++ |
| Dai Nippon R300 | 4 | 15 | ++ | A | ++ | ++ |
| Dai Nippon R510 | 2 | 20 | ++ | A | ++ | ++ |
| Ricoh B110Cx | 3 | 10 | + | A | ++ | ++ |

Near edge printers (tests were performed with the printer Avery TTX 450 – Near Edge):

| Ribbon | Settings | Print Quality | ANSI Grade | Scratch resistance | Tape resistance |
|---------------|----------|---------------|------------|-----------------------|--------------------|
| Armor AXR 600 | 4 "/s | o | D | ++ | o |
| Armor AXR 800 | 4 "/s | ++ | C | ++ | - |
| Ricoh B120 E | 4 "/s | ++ | C | ++ | ++ |

ANSI (American National Standards Institute) Grade: information about barcode quality

A: excellent B: good C: acceptable D: readable with difficulty

++: excellent +: good o: acceptable -: poor

Chemical Resistance

The printed samples were wetted on the surface with a soft clean cotton cloth soaked in the test solution by wiping 10 times back and forth with light pressure. After 5 seconds they were dried with a clean dry soft cloth. After 15 minutes the evaluation took place.

| | AXR7+ | R300 | R510 | B110Cx | AXR600 | AXR800 | B120 E |
|-----------------|-------|------|------|--------|--------|--------|--------|
| Ad Blue | + | + | + | + | + | + | + |
| Anti-Freeze | + | + | + | + | + | + | + |
| Biodiesel | + | + | + | + | - | - | - |
| Bioethanol E85 | - | + | + | - | - | - | - |
| Brake fluid | - | o | + | + | - | - | - |
| Cleaner solvent | o | + | + | + | + | + | + |
| Engine oil | + | + | + | + | - | - | - |
| Gasoline | - | - | + | - | - | - | - |
| Hard wax polish | - | o | + | - | - | - | - |
| Isopropanol | o | + | + | o | - | o | - |

+: good (no change) o: acceptable (minor change, still readable) -: poor

Chemicals:

Ad Blue: Aral, Anti-Freeze: Speedfrost "Speedfroil" 1:1 in water, Bioethanol E85: CropEnergies CropPower85

Brake Fluid: DOT 4 Synthetic (One Way), Cleaner Solvent: "Caramba" Cold Cleaner, Engine Oil: TOTAL quartz 700, 10 W 40

Gasoline: TOTAL Euro 95, Hard Wax Polish: „Nigrin“ Hard Wax Polish

Appendix

Compliance Data

UL – Underwriters Laboratories (UL 969, Category PGJI2)

File Number: MH27538, Category PGJI2

This material is UL recognized for indoor use where exposed to high humidity or occasional exposure to water.

| Application Surface | Max Temp (°C) | Min Temp (°C) |
|---------------------------------------|---------------|---------------|
| Alkyd paint | 150 | -40 |
| Aluminum | 150 | -40 |
| Galvanized steel | 150 | -40 |
| Stainless steel | 150 | -40 |
| Nylon - Polyamide | 100 | -40 |
| Polycarbonate | 100 | -40 |
| Acrylonitrile butadiene styrene (ABS) | 80 | -40 |

The UL certification includes the printing with the following thermal transfer ribbons:

| | |
|----------------|-----------------|
| Armor | AXR 600, AXR 7+ |
| Dainippon | R300, R510 |
| limak | SP-330 |
| Italgrafica | TF335P |
| Ricoh | B110C, B110CX |
| Sony Chemicals | TR5075 |

CSA – Canadian Standards Association

UL has tested this product according to the requirements described in CSA C22.2 No. 0.15.

This product is C-UL recognized for indoor use.

The details are listed in the UL file number MH27538, Category PGJI8.

| Group | Application Surface | Max. Temperature (°C) |
|-------------------|---|-----------------------|
| Metals | Bare, plated or enamelled steel; bare, anodized or enamelled aluminium | +125 |
| Plastic Group III | Polycarbonate, acetates, acrylics | +80 |
| Plastic Group V | Polyamide, polyimide | +80 |
| Plastic Group VI | ABS, styrene, styrene acrylonitrile | +80 |

The C-UL certification includes the printing with the following thermal transfer ribbons:

| | |
|-----------|------------|
| Dainippon | R300, R510 |
| limak | SP-330 |
| Ricoh | B110CX |

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