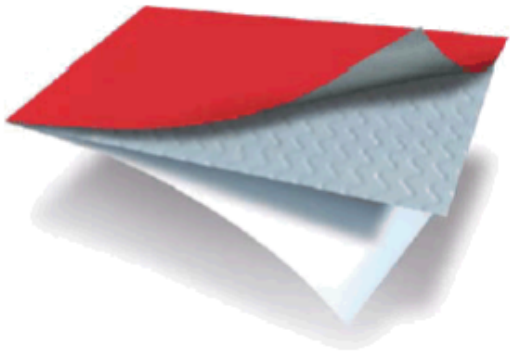
AA641

Fasson ®

TRANSFER PET WHITE TOP S8020-BG42WH FSC



Facestock

A gloss white polyester film. The smooth surface is covered with a topcoat for very good ink anchorage.

Basis Weight	76 g/m²	ISO 536
Caliper	50 µm	ISO 534

Adhesive

S8020 is a clear permanent adhesive featuring excellent UV resistance and weatherability together with good overall adhesion performance.

Liner

BG42 white, a supercalendered glassine paper.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

Basis Weight	62 g/m²	ISO 536
Caliper	55 µm	ISO 534
Transparency	50 %	DIN 53147

Laminate

Total Caliper	126 µm±10%	ISO 534

Performance Data

Initial Tack	7.5 N/25mm	FTM 9 glass FINAT FTM 9 (vidro)
Peel Adhesion 90°	9.5 N/25mm	FTM2 st.st. 24 hrs.
Min. Application Temp.	5 °C	
Service Temperature	-40 °C to 150 °C	
Adhesive Coat Weight	20 g/m²	FTM12
Adhesive Type	Emulsion Acrylic	

Adhesive Performance

The adhesive S8020 features excellent temperature and UV resistance as well as weatherability. This general purpose adhesive offers good peel adhesion values on high and medium surface energy substrates.

Applications and Use

Transfer PET white TOP is designed for conversion into identification, warning and tracking labels for durable goods such as automotive parts, electronic devices and home appliances. This product is distinguished by the high chemical resistance of the thermal transfer print. For special requirements we strongly recommend application tests.

The main area of application for this product is the labelling of industrial products, for example in the electronics and appliance market. Nameplates and logistics labels are typical examples.

TRANSFER PET WHITE TOP	
S8020	
BG42WH FSC	

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This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.
If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com

Conversion and Printing

Very good results can be achieved with thermal transfer printers equipped with conventional or near-edge print heads using resin ribbons. Transfer PET white TOP can also be printed by all conventional roll label techniques, including flexo, UV letterpress, silkscreen. This material is qualified for UV inkjet printing by the following printer manufacturers: EFI Jetrion, Domino (n610i), Durst (TAU 330 RSC) and Xeikon (PX3000). Results of durability tests are available on request. For easy diecutting sharp corners should be avoided.

Compliance and Approvals

Sustainable alternative: This material is available with 70% recycled content in the face material under a *different product code*.

This product is UL and C-UL recognized (UL 969, CSA C22.2 No. 0.15). The UL file number is MH27538.

Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

Appendix

UL and CSA recognition

This product meets the requirements as stated in UL 969 for indoor and outdoor use and CSA C22.2 No. 0.15 for indoor use.
The UL file number is MH27538. For specific information on approved conditions, see appendix.

Performance Data

Note: the following technical data should be considered representative or typical only and should not be used for specification purposes.

Peel Adhesion:

FTM1: 180°, 300 mm/min, dwell time: 48 hours

Surface	N/25mm
ABS	9,5
Aluminium	9,5
Automotive lacquered panels	8,0
Glass	10,5
HDPE	4,5
LDPE	4,5
PA6	9,0
Stainless Steel	11,0

Chemical Resistance:

The performance results are based on 4 hours immersions at room temperature unless otherwise noted. Samples were applied to the test panel and conditioned for 24 hours before immersion and evaluated immediately upon removal. Peel adhesion was measured according to FTM1.

Chemical	Test Substrate	N/25mm	Visual appearance	Edge Penetration
Ad Blue	Aluminium	8,9	No change	1 mm
Biodiesel	Glass	10,1	No change	0 mm
Bioethanol E85	Glass	8,4	No change	2 mm
Brake Fluid	Glass	9,8	No change	0 mm
Diesel	Glass	8,6	No change	0 mm
Engine Oil	Glass	9,5	No change	0 mm
Gasoline	Glass	6,8	No change	3 mm
Heptane	Glass	7,2	No change	3 mm
Water, distilled	Aluminium	8,1	No change	3 mm

Chemicals: Ad Blue: Aral, Bioethanol E85: CropEnergies CropPower85, Brake Fluid: DOT 4 Synthetic (One Way)
Diesel: TOTAL, Engine Oil: TOTAL quartz 700, 10 W 40, Gasoline: TOTAL Euro 95

Appendix

Thermal Transfer Printing:

Printability – Physical Resistance

Flat head printers (tests were performed with the printer Zebra XII 140):

Ribbon	Settings speed	energy	Print Quality	ANSI Grade	Scratch resistance	Tape resistance
Armor AXR7+	3	20	++	A	++	++
Armor AXR8	3	15	++	A	++	++
DNP R300	3	15	++	A	++	++
DNP R510	3	20	++	A	++	++
Iimak SP330	3	15	++	A	++	++
ITW B324	3	15	++	A	++	++
Ricoh B110CR	3	15	++	A	++	++
Zebra 4800	3	20	++	A	++	++
Zebra 5095	3	15	++	A	++	++

Near edge printers (tests were performed with the printer Avery TTX 450 – Near Edge):

Ribbon	Settings	Print Quality	ANSI Grade	Scratch resistance	Tape resistance
Armor AXR 600	4 ”/s	+	A	++	o
Armor AXR 800	4 ”/s	+	B	++	o
Ricoh B120 E	4 ”/s	++	A	+	+

ANSI (American National Standards Institute) Grade: information about barcode quality
A: excellent B: good C: acceptable D: readable with difficulty
++: excellent +: good o: acceptable -: poor

Chemical Resistance

The printed samples were wetted on the surface with a soft clean cotton cloth soaked in the test solution by wiping 10 times back and forth with light pressure. After 5 seconds they were dried with a clean dry soft cloth. After 15 minutes the evaluation took place.

	AXR7+	AXR8	R300	R510	SP330	B324	B110 CR	Z-4800	Z-5095	AXR 600	AXR 800	B120 E
Ad Blue	+	+	+	+	+	+	+	+	+	+	+	+
Anti-Freeze	+	+	+	+	+	+	+	+	+	+	+	+
Biodiesel	+	o	+	+	+	+	+	+	+	-	o	-
Bioethanol E85	-	+	+	+	+	+	+	-	+	-	o	-
Brake fluid	-	+	+	+	o	+	+	-	o	-	o	-
Cleaner solvent	+	+	+	+	+	+	+	+	+	-	-	-
Engine oil	+	+	+	+	+	+	+	+	+	+	+	o
Gasoline	-	o	-	+	-	-	-	-	-	-	-	-
Hard wax polish	+	+	+	+	+	+	+	+	+	-	-	-
Isopropanol	+	+	+	+	+	+	+	+	+	-	o	-
Spirit	-	+	+	+	+	+	+	-	+	-	o	-

+: good (no change) o: acceptable (minor change, still readable) -: poor

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Chemicals:
Ad Blue: Aral, Anti-Freeze: Speedfrost "Speedfroil" 1:1 in water, Bioethanol E85: CropEnergies CropPower85
Brake Fluid: DOT 4 Synthetic (One Way), Cleaner Solvent:: “Caramba” Cold Cleaner, Engine Oil: TOTAL quartz 700, 10 W 40
Gasoline: TOTAL Euro 95, Hard Wax Polish: „Nigrin“ Hard Wax Polish

Appendix

Compliance Data

UL – Underwriters Laboratories (UL 969, Category PGJI2)

File Number: MH27538, Category PGJI2

This material is UL recognized for indoor and outdoor use where exposed to high humidity or occasional exposure to water.

Application Surface	Max Temp (°C)	Min Temp (°C)
Alkyd paint	150	-40
Aluminum	150	-40
Galvanized steel	150	-40
Stainless steel	150	-40
Nylon - Polyamide	80	-40
Polycarbonate	100	-40
Acrylonitrile butadiene styrene	80	-40

The UL certification includes the printing with EFI Jetrion, Jetrion 4000 and the following thermal transfer ribbons:

Armor	AXR 600, AXR 7+, AXR 8
Astro-Nova	R-5, RAF (Blue), RF, RY
Coding Products	5440 (Red), 5640 (Blue), 5940
Dainippon	R300, R510, R510 (Blue), R510 (Green), R510 (Red), Signature Series (TM) Resin, TR4070, TR6070, TR6075
Dasco	DR 74, DR 84
Datamax	PGR, SDR, SDR Millennium, SDR-4, SDR-5, SDR-6, SDR-7, SDR-A, SDR-D
ITW	B324, M 95, R90, R91
Iimak	Primemark, Primemark 255, SP-330, SP-410
Intermec Corp.	053258-2, 054048-4, TMX1500, TMX3200
Italgrafica	TF330, TF335P
Japan Pulp and Paper	Resin 1, Resin 2 (Blue), Resin 2 (Green), Resin 2 (Red)
Japan Pulp and Paper GmbH	Sigma P
Kurz	K300, K500, K501
Mid-City Columbia Inc.	CGL 80HE, MCC-23HE
Monarch	9446
NCR	K3, Matrix Resin, PaceSetter, Perma Max, Promark III, Ultra V
Peak	Ultra Extreme, Ultra Premium
RSI ID Technologies	Pressiza H, Pressiza K, Pressiza R, Pressiza S, Pressiza X
Ricoh	120 EC, B110C, B110CR, B110CX
Sato Corp.	Premier 1
Sony Chemicals	4072, 4075, 4080, 4085, 4571, 5070, TRX-75
Union Chemicar America	US300
United Barcode Industries	HR06
Zebra Technologies	5095, 5100, 5175, 5463, 5555, Z-1400, Z-3100, Z-4100

Appendix

Compliance Data

CSA – Canadian Standards Association

UL has tested this product according to the requirements described in CSA C22.2 No. 0.15.
This product is C-UL recognized for indoor use.
The details are listed in the UL file number MH27538, Category PGJI8.

Group	Application Surface	Max. Temperature (°C)
Metals	Bare, plated, painted or enamelled steel or aluminum	+150
Plastic Group III	Polycarbonate, acetates, acrylics	+80
Plastic Group V	Polyamide, polyimide	+80
Plastic Group VI	ABS, styrene, styrene acrylonitrile	+80

The C-UL certification includes the printing with EFI Jetrion, Jetrion 4000 and the following thermal transfer ribbons:

Armor	AXR 600, AXR 7+, AXR 8
Dainippon	R300, R510, TR6075
ITW	B324
Italgrafica	TF330, TF335P
Ricoh	B110CX

Avery Dennison Materials Group Europe
Willem Einthovenstraat 11
2342 BH Oegstgeest
The Netherlands
+31 (0)85 000 2000

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