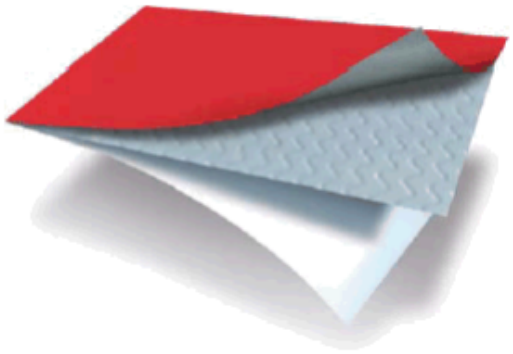
AC393

Fasson ®

TRANSFER PET TRANS TOP AL170-BG42WH FSC



TRANSFER PET TRANS TOP	
AL170	
BG42WH FSC	

Facestock

A gloss transparent polyester film. The smooth surface is covered with a topcoat for very good ink anchorage.

Basis Weight	71 g/m²	ISO 536
Caliper	50 µm	ISO 534

Adhesive

AL170 is a high cohesive, permanent, solvent-based acrylate adhesive.

Liner

BG42 white, a supercalendered glassine paper.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

Basis Weight	63 g/m²	ISO 536
Caliper	56 µm	ISO 534
Transparency	50 %	DIN 53147

Laminate

Total Caliper	130 µm±10%	ISO 534

Performance Data

Initial Tack	10 N/25mm	FTM 9 Glass
Peel Adhesion 90°	9 N/25mm	FTM2 st.st. 24 hrs
Min. Application Temp.	0 °C	
Service Temperature	-80 °C to 150 °C	
Adhesive Coat Weight	24 g/m²	FTM12
Adhesive Type	Solvent Acrylic	

Adhesive Performance

AL170 is distinguished by very high ageing stability and features excellent resistance against chemicals, heat and UV light. It has a high peel adhesion on high and medium surface energy substrates.

Applications and Use

Transfer PET trans TOP is designed for conversion into identification, warning and tracking labels for durable goods and other industrial products. Thanks to the special surface coating, variable information such as batch and part numbers can be printed by thermal transfer. Transfer PET trans Top can also be used as an overlaminate to protect the underlying print and improve the rigidity of the base label.

Conversion and Printing

Very good results can be achieved with thermal transfer printers equipped with conventional or near-edge print heads using resin ribbons. This product is qualified by EFI Jetrion and Durst for UV inkjet printing. Transfer PET trans TOP can also be printed by all conventional roll label techniques, including flexo, UV letterpress, silkscreen. For easy diecutting sharp corners should be avoided.

Compliance and Approvals

Sustainable alternative: This material is available with 70% recycled content in the face material under a *different product code*.

FSC www.fsc.org FSC® C004451
The mark of responsible forestry

This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.
If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com

Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

Appendix

UL recognition

This product meets the requirements as stated in UL 969 and is UL recognized for indoor use.
The UL file number is MH27538. For specific information on approved conditions, see appendix.

Performance Data

Note: the following technical data should be considered representative or typical only and should not be used for specification purposes.

Peel Adhesion:

FTM1: 180°, 300 mm/min, dwell time: 48 hours

Surface	N/25mm
ABS	15,0
Aluminum	14,0
Automotive lacquered panels	15,5
Glass	16,5
HDPE	3,5
LDPE	0,8
PA6	15,5
Stainless Steel	19,0

Chemical Resistance:

The performance results are based on 4 hours immersions at room temperature unless otherwise noted. Samples were applied to the test panel and conditioned for 24 hours before immersion and evaluated immediately upon removal. Peel adhesion was measured according to FTM1.

Chemical	Test Substrate	N/25mm	Visual appearance	Edge Penetration
Ad Blue	Aluminium	14,0	No change	0 mm
Biodiesel	Glass	20,0	No change	0 mm
Bioethanol E85	Glass	17,0	No change	2 mm
Brake Fluid	Glass	16,0	No change	0 mm
Diesel	Glass	19,0	No change	0 mm
Engine Oil	Glass	20,5	No change	0 mm
Gasoline	Glass	14,0	No change	6 mm
Heptane	Glass	16,0	No change	4 mm
Water, distilled	Aluminium	14,0	No change	0 mm

Chemicals: Ad Blue: Aral, Bioethanol E85: CropEnergies CropPower85, Brake Fluid: DOT 4 Synthetic (One Way)
Diesel: TOTAL, Engine Oil: TOTAL quartz 700, 10 W 40, Gasoline: TOTAL Euro 95

Appendix

Thermal Transfer Printing:

Printability – Physical Resistance

Flat head printers (tests were performed with the printer Zebra XII 140):

Ribbon	Settings speed	energy	Print Quality	ANSI Grade	Scratch resistance	Tape resistance
Armor AXR7+	3	20	++	A*	++	++
Armor AXR8	3	15	++	A*	++	++
DNP R300	3	15	++	A*	++	++
DNP R510	3	20	++	A*	++	++
Iimak SP330	3	15	++	A*	++	++
ITW B324	3	15	++	A*	++	++
Ricoh B110CR	3	15	++	A*	++	++

Near edge printers (tests were performed with the printer Avery TTX 450 – Near Edge):

Ribbon	Settings	Print Quality	ANSI Grade	Scratch resistance	Tape resistance
Armor AXR 600	4 ”/s	+	A*	++	o
Armor AXR 800	4 ”/s	+	B*	++	o
Ricoh B120 E	4 ”/s	++	A*	+	+

ANSI (American National Standards Institute) Grade: information about barcode quality
A: excellent B: good C: acceptable D: readable with difficulty
++: excellent +: good o: acceptable -: poor
*: Based on a white substrate. Readability may vary when applied onto different coloured substrates.

Chemical Resistance

The printed samples were wetted on the surface with a soft clean cotton cloth soaked in the test solution by wiping 10 times back and forth with light pressure. After 5 seconds they were dried with a clean dry soft cloth. After 15 minutes the evaluation took place.

	AXR7+	AXR8	R300	R510	SP330	B324	B110 CR	AXR 600	AXR 800	B120 E
Ad Blue	+	+	+	+	+	+	+	+	+	+
Anti-Freeze	+	+	+	+	+	+	+	+	+	+
Biodiesel	+	o	+	+	+	+	+	-	o	-
Bioethanol E85	-	+	+	+	+	+	+	-	o	-
Brake fluid	-	+	+	+	o	+	+	-	o	-
Cleaner solvent	+	+	+	+	+	+	+	-	-	-
Engine oil	+	+	+	+	+	+	+	+	+	o
Gasoline	-	o	-	+	-	-	-	-	-	-
Hard wax polish	+	+	+	+	+	+	+	-	-	-
Isopropanol	+	+	+	+	+	+	+	-	o	-
Spirit	-	+	+	+	+	+	+	-	o	-

+: good (no change) o: acceptable (minor change, still readable) -: poor

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Chemicals:
Ad Blue: Aral, Anti-Freeze: Speedfrost "Speedfroil" 1:1 in water, Bioethanol E85: CropEnergies CropPower85
Brake Fluid: DOT 4 Synthetic (One Way), Cleaner Solvent:: “Caramba” Cold Cleaner, Engine Oil: TOTAL quartz 700, 10 W 40
Gasoline: TOTAL Euro 95, Hard Wax Polish: „Nigrin“ Hard Wax Polish

Appendix

Compliance Data

UL – Underwriters Laboratories (UL 969, Category PGJI2)

File Number: MH27538, Category PGJI2

This material is UL recognized for indoor use where exposed to high humidity or occasional exposure to water.

Application Surface	Max Temp (°C)	Min Temp (°C)
Acrylic paint	150	-40
Alkyd paint	150	-40
Aluminum	150	-40
Galvanized steel	150	-40
Polyester paint	150	-40
Stainless steel	150	-40
Polypropylene	80	-40
Polystyrene	80	-40
Acrylonitrile butadiene styrene	60	-40

The UL certification includes the printing with the following thermal transfer ribbons:

Armor	AXR 600, AXR 7+, AXR 8
Astro-Nova	R-5, RAF (Blue), RF, RY
Coding Products	5440 (Red), 5640 (Blue), 5940
Dainippon	R300, R510, R510 (Blue), R510 (Green), R510 (Red), Signature Series (TM) Resin, TR4070, TR6070, TR6075
Dasco	DR 74, DR 84
Datamax	PGR, SDR, SDR Millennium, SDR-4, SDR-5, SDR-6, SDR-7, SDR-A, SDR-D
ITW	B324, M 95, R90, R91
Iimak	Primemark, Primemark 255, SH-36, SP-330, SP-410
Intermec Corp.	053258-2, 054048-4, TMX1500, TMX3200
Italgrafica	TF330, TF335P
Japan Pulp and Paper	Resin 1, Resin 2 (Blue), Resin 2 (Green), Resin 2 (Red)
Japan Pulp and Paper GmbH	Sigma P
Kurz	K300, K500, K501
Mid-City Columbia Inc.	CGL 80HE, MCC-23HE
Monarch	9446
NCR	K3, Matrix Resin, PaceSetter, Perma Max, Promark III, Ultra V
Peak	Ultra Extreme, Ultra Premium
RSI ID Technologies	Pressiza H, Pressiza K, Pressiza R, Pressiza S, Pressiza X
Ricoh	120 EC, B110C, B110CR, B110CX
Sato Corp.	Premier 1
Sony Chemicals	4072, 4075, 4080, 4085, 4571, 5070, TRX-75
Union Chemicar America	US300
United Barcode Industries	HR06
Zebra Technologies	5095, 5100, 5175, 5463, 5555, Z-1400, Z-3100, Z-4100

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