

Facestock

A gloss transparent polyester film. The smooth surface is covered with a topcoat for very good ink anchorage.

Basis Weight	71 g/m ²	ISO 536
Caliper	50 µm	ISO 534

Adhesive

S8030 is a high strength permanent solvent based acrylic adhesive.

Liner

BG42 white, a supercalendered glassine paper.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

Basis Weight	63 g/m ²	ISO 536
Caliper	56 µm	ISO 534
Transparency	50 %	DIN 53147

Laminate

Total Caliper	130 µm±10%	ISO 534
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Performance Data

Initial Tack	16 N/25mm	FTM 9 Glass
Peel Adhesion 90°	12 N/25mm	FTM2 st.st.
Min. Application Temp.	7 °C	
Service Temperature	-40 °C to 150 °C	
Adhesive Coat Weight	24 g/m ²	FTM12
Adhesive Type	Solvent Acrylic	

Adhesive Performance

S8030 features a balanced adhesive performance on a wide variety of substrates including low energy plastics combined with good chemical resistance.

Applications and Use

Transfer PET trans TOP is designed for conversion into identification, warning and tracking labels for durable goods and other industrial products. Thanks to the special surface coating, variable information such as batch and part numbers can be printed by thermal transfer. Transfer PET trans Top can also be used as an overlaminate to protect the underlying print and improve the rigidity of the base label.

This all-round performing product provides good adhesion onto low surface energy plastics combined with the long term durability expected from a solvent acrylic adhesive.

Conversion and Printing

Very good results can be achieved with thermal transfer printers equipped with conventional or near-edge print heads using resin ribbons. This product is qualified by EFI Jettrion and Durst for UV inkjet printing. Transfer PET trans TOP can also be printed by all conventional roll label techniques, including flexo, UV letterpress, silkscreen. For easy diecutting sharp corners should be avoided.

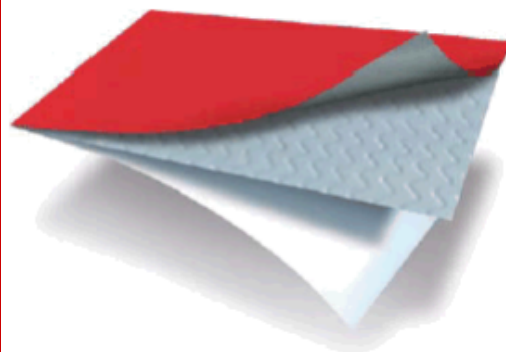
Compliance and Approvals

Sustainable alternative: This material is available with 70% recycled content in the face material under a *different product code*.

AD220

Fasson®

TRANSFER PET TRANS TOP S8030-BG42WH FSC



TRANSFER PET TRANS TOP

S8030

BG42WH FSC



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This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.

If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com

This product is UL and C-UL recognized (UL 969, CSA C22.2 No. 0.15). The UL file number is MH27538.

Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

Appendix

UL and CSA recognition

This product meets the requirements as stated in UL 969 and CSA C22.2 No. 0.15 for indoor and outdoor use. The UL file number is MH27538. For specific information on approved conditions, see appendix.

Performance Data

Note: the following technical data should be considered representative or typical only and should not be used for specification purposes.

Peel Adhesion:

FTM1: 180°, 300 mm/min, dwell time: 48 hours

Surface	N/25mm
ABS	13,0
Aluminium	13,0
Automotive lacquered panels	14,0
Glass	14,5
HDPE	10,0
LDPE	8,0
PA6	13,0
Stainless Steel	15,0

Chemical Resistance:

The performance results are based on 4 hours immersions at room temperature unless otherwise noted. Samples were applied to the test panel and conditioned for 24 hours before immersion and evaluated immediately upon removal. Peel adhesion was measured according to FTM1.

Chemical	Test Substrate	N/25mm	Visual appearance	Edge Penetration
Ad Blue	Aluminium	14,0	No change	0 mm
Biodiesel	Glass	13,9	No change	0 mm
Bioethanol E85	Glass	13,1	No change	2 mm
Brake Fluid	Glass	12,0	No change	0 mm
Diesel	Glass	13,0	No change	0 mm
Engine Oil	Glass	12,5	No change	0 mm
Gasoline	Glass	9,0	No change	4 mm
Heptane	Glass	8,0	No change	4 mm
Water, distilled	Aluminium	10,0	No change	0 mm

Chemicals:

Ad Blue: Aral, Bioethanol E85: CropEnergies CropPower85, Brake Fluid: DOT 4 Synthetic (One Way)
Diesel: TOTAL, Engine Oil: TOTAL quartz 700, 10 W 40, Gasoline: TOTAL Euro 95

Appendix

Thermal Transfer Printing:

Printability – Physical Resistance

Flat head printers (tests were performed with the printer Zebra XII 140):

Ribbon	Settings speed energy		Print Quality	ANSI Grade	Scratch resistance	Tape resistance
Armor AXR7+	3	20	++	A*	++	++
Armor AXR8	3	15	++	A*	++	++
DNP R300	3	15	++	A*	++	++
DNP R510	3	20	++	A*	++	++
limak SP330	3	15	++	A*	++	++
ITW B324	3	15	++	A*	++	++
Ricoh B110CR	3	15	++	A*	++	++

Near edge printers (tests were performed with the printer Avery TTX 450 – Near Edge):

Ribbon	Settings	Print Quality	ANSI Grade	Scratch resistance	Tape resistance
Armor AXR 600	4 "/s	+	A*	++	o
Armor AXR 800	4 "/s	+	B*	++	o
Ricoh B120 E	4 "/s	++	A*	+	+

ANSI (American National Standards Institute) Grade: information about barcode quality

A: excellent B: good C: acceptable D: readable with difficulty

++: excellent +: good o: acceptable -: poor

*: Based on a white substrate. Readability may vary when applied onto different coloured substrates.

Chemical Resistance

The printed samples were wetted on the surface with a soft clean cotton cloth soaked in the test solution by wiping 10 times back and forth with light pressure. After 5 seconds they were dried with a clean dry soft cloth. After 15 minutes the evaluation took place.

	AXR7+	AXR8	R300	R510	SP330	B324	B110 CR	AXR 600	AXR 800	B120 E
Ad Blue	+	+	+	+	+	+	+	+	+	+
Anti-Freeze	+	+	+	+	+	+	+	+	+	+
Biodiesel	+	o	+	+	+	+	+	-	o	-
Bioethanol E85	-	+	+	+	+	+	+	-	o	-
Brake fluid	-	+	+	+	o	+	+	-	o	-
Cleaner solvent	+	+	+	+	+	+	+	-	-	-
Engine oil	+	+	+	+	+	+	+	+	+	o
Gasoline	-	o	-	+	-	-	-	-	-	-
Hard wax polish	+	+	+	+	+	+	+	-	-	-
Isopropanol	+	+	+	+	+	+	+	-	o	-
Spirit	-	+	+	+	+	+	+	-	o	-

+: good (no change) o: acceptable (minor change, still readable) -: poor

Chemicals:

Ad Blue: Aral, Anti-Freeze: Speedfrost "Speedfroil" 1:1 in water, Bioethanol E85: CropEnergies CropPower85
 Brake Fluid: DOT 4 Synthetic (One Way), Cleaner Solvent: "Caramba" Cold Cleaner, Engine Oil: TOTAL quartz 700, 10 W 40
 Gasoline: TOTAL Euro 95, Hard Wax Polish: „Nigrin" Hard Wax Polish

Appendix

Compliance Data

UL – Underwriters Laboratories (UL 969, Category PGJ12)

File Number: MH27538, Category PGJ12

This material is UL recognized for indoor and outdoor use where exposed to high humidity or occasional exposure to water.

Application Surface	Max Temp (°C)	Min Temp (°C)	I	O
Acrylic paint	150	-23	X	X
Acrylic powder paint	150	-	X	-
Alkyd paint	150	-40	X	-
Aluminum	150	-40	X	X
Galvanised steel	150	-40	X	-
Glass	150	-	X	-
Stainless steel	150	-40	X	X
Nylon – Polyamide	100	-40	X	-
Polycarbonate	100	-40	X	-
Polyethylene terephthalate (PET)	100	-	X	-
ABS	80	-40	X	-
Polyvinyl fluoride (PVF)	80	-	X	-

I: Indoor use O: outdoor use

The UL certification includes the printing with the following thermal transfer ribbons:

Armor	AXR 600, AXR 7+ (Suitable for outdoor use), AXR 8
Astro-Nova	R-5, RAF (Blue), RF, RY
Cembre	MG2-EPTR 991611 (Suitable for outdoor use), TPPS-060 842212 (Suitable for outdoor use)
Coding Products	5440 (Red), 5640 (Blue), 5940
Dainippon	R300 (Suitable for outdoor use), R510 (Suitable for outdoor use), R510 (Blue), R510 (Green), R510 (Red), R510 (White), Signature Series (TM) Resin, TR4070, TR6070, TR6075
Dasco	DR 74, DR 84
Datamax	PGR, SDR, SDR Millennium, SDR-4, SDR-5, SDR-6, SDR-7, SDR-A, SDR-D
ITW	B324, M-95, R90, R91
limak	Primemark, Primemark 255, SH-36, SP-330, SP-410
Intermec Corp.	053258-2, 054048-4, TMX1500, TMX3200
Italgrafica	TF330, TF335P
Japan Pulp and Paper	JP Resin 2 (Red), Resin 1, Resin 2 (Blue), Resin 2 (Green)
Japan Pulp and Paper GmbH	Sigma P
Kurz	K300, K500, K500 (White), K501
Mid-City Columbia Inc.	CGL 80HE, MCC-23HE
Monarch	9446
NCR	K3, Matrix Resin, PaceSetter, Perma Max, Promark III, Ultra V
Peak	Ultra Extreme, Ultra Premium
RSI ID Technologies	Pressiza H, Pressiza K, Pressiza R, Pressiza S, Pressiza X
Ricoh	120 EC, B110C, B110CR (Suitable for outdoor use), B110CX
Sato Corp.	Premier 1
Schreiner	TTR X (Suitable for outdoor use)
Sony Chemicals	4072, 4075, 4080, 4085, 4571, 5070, TRX-75
Union Chemicar America	US300
United Barcode Ind.	HR06
Zebra Technologies	5095, 5100, 5175, 5463, 5555, Z-1400, Z-3100, Z-4100

Appendix

Compliance Data

CSA – Canadian Standards Association

UL has tested this product according to the requirements described in CSA C22.2 No. 0.15.

This product is C-UL recognized for indoor and outdoor use.

The details are listed in the UL file number MH27538, Category PGJ18.

Group	Application Surface	Max. Temperature (°C)
Metals	Bare, plated or enamelled steel; bare, anodized or enamelled aluminium	+150
Powder coated metal Group B	Acrylic powder coat paint	+150
Plastic Group VIII	Glass-filled polyester, glass-filled epoxy, PET, PBT	+100
PVF		+80
Polyethylenetetrafluorethylene		+60

The C-UL certification includes the printing with the following thermal transfer ribbons:

Armor	AXR 7+ (Suitable for outdoor use)
Cembre	MG2-EPTR 991611 (Suitable for outdoor use), TPPS-060 842212 (Suitable for outdoor use)
Dainippon	R300 (Suitable for outdoor use), R510 (Suitable for outdoor use), R510 (White)
Kurz	K500 (White)
Ricoh	B110CR (Suitable for outdoor use)
Schreiner	TTR X (Suitable for outdoor use)

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