

### Facestock

A white, corona treated polyethylene film.

Basis Weight	78 g/m <sup>2</sup>	ISO 536
Caliper	78 µm	ISO 534
Density	0.988 g/cm <sup>3</sup>	ASTM D792

### Adhesive

A general purpose permanent, acrylic based adhesive.

### Liner

BG40WH FSC, a supercalandered siliconized white glassine paper.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

Basis Weight	57 g/m <sup>2</sup>	ISO 536
Caliper	51 µm	ISO 534

### Laminate

Total Caliper	146 µm±10%	ISO 534
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### Performance Data

Initial Tack	10 N/25mm	FTM 9 Glass
Peel Adhesion 90°	6 N/25mm	FTM 2 St.St.
Min. Application Temp.	5 °C	
Service Temperature	-20 °C to 80 °C	

### Adhesive Performance

S692N is a clear permanent adhesive featuring excellent UV resistance and weatherability together with good adhesion performance, even on apolar substrates.

S692N in combination with polyolefin face materials (PE85, PP, Global MDO) is approved by Recyclclass as fully compatible with the rigid HDPE recycling stream.

### Applications and Use

Applications are predominantly in home and personal care. Due to its flexibility the product is especially suitable for squeezable bottles and other flexible containers.

### Conversion and Printing

The corona treated face material can be printed by conventional printing techniques including flexo, screen, offset, letterpress, silkscreen, gravure, and hot or cold foiling processes. The adhesive is applied on the top coat side which makes it unsuitable for having another top coat for the printing. UV, water-based and solvent-based inks can be used. On-press corona treatment is recommended for optimal ink adhesion. The face material is suitable for Thermal Transfer printing. Exact inks, foils and ribbons should be specified by your ink/foil/ribbon supplier. When applying a heavy ink load, the PE film may become brittle. Contact your ink supplier for advice on suitable, more flexible inks.

### Compliance and Approvals

The adhesive S692N is suitable for contact with dry, moist and fatty foodstuffs with a reduction factor of 3 or higher in this construction.

## AF185

### Fasson®

#### PE85 WHITE

#### S692N-BG40WH FSC



PE85 WHITE

S692N

BG40WH FSC



The mark of  
responsible forestry

*This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.*

*If you would like to make a suggestion or comment on this datasheet, please send an email to [datasheet.mgmt@eu.averydennison.com](mailto:datasheet.mgmt@eu.averydennison.com)*

For complete information regarding the food contact compliance status, please contact your local sales representative for a Food Contact Statement.

#### Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

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#### Warranty

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