

Facestock

A white, satin finished, machine direction oriented, coronatreated polyolefin film.

Basis Weight 65 g/m^2 ISO 536 Caliper $63 \text{ } \mu \text{m}$ ISO 534

Adhesive

A general purpose permanent, acrylic based adhesive.

Liner

BG40WH FSC, a supercalandered siliconized white glassine paper.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

Basis Weight 57 g/m² ISO 536 Caliper 51 µm ISO 534

Laminate

Total Caliper 124 µm±10% ISO 534

Performance Data

Initial Tack 10 N/25mm FTM 9 Glass
Peel Adhesion 90° 6 N/25mm FTM 2 St.St.

Min. Application Temp. 5 °C

Service Temperature -20 °C to 80 °C

Adhesive Performance

S692N is a clear permanent adhesive featuring excellent UV resistance and weatherability together with good adhesion performance, even on apolar substrates.

Applications and Use

Applications are predominantly in home and personal care. Due to its flexibility the product is especially suitable for semi-squeezable bottles and other semi-flexible containers. The film is also used for tube-labeling. The white, matt finished film blends well into matt plastic containers. To obtain a high gloss, the label can be overvarnished.

Conversion and Printing

The film has a machine direction orientation (MDO) which offers exceptional dimensional stability and allows cross directional conformability. The engineered print skin can be printed by conventional printing techniques including flexo, screen, offset, letterpress, silkscreen, gravure, and hot or cold foiling processes. UV, water-based and solvent-based inks can be used. On-press corona treatment is recommended for optimum ink adhesion. The face material is suitable for Thermal Transfer printing. Exact inks, foils and ribbons should be specified by your ink/foil/ribbon supplier. The material has very good register properties especially when a high number of different colours are used. In circumstances where high scuff resistance is required, overvarnish of the printed labels is advised.

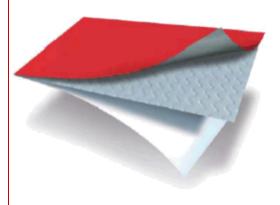
Compliance and Approvals

The adhesive S692N is suitable for contact with dry, moist and fatty foodstuffs with a reduction factor of 3 or higher in this construction. For complete information regarding the food contact compliance status, please contact your local sales representative for a Food Contact Statement.

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PRIMAX II S692N-BG40WH FSC



PRIMAX II	
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The mark of responsible forestry

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If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com



Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

Avery Dennison Materials Group Europe

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Warranty
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