

## Facestock

A white, satin finished, machine direction oriented, coronatreated polyolefin film.

Basis Weight	101 g/m²	ISO 536
Caliper	88 µm	ISO 534

## Adhesive

A special purpose extra permanent, rubber based adhesive.

## Liner

BG45 white FSC is a supercalendered glassine paper.

This material complies with BS 5609, Section two, Marine Immersion Test. To comply with BS 5609 Section 3, the specific inks or ribbons have to be evaluated; tests can be performed upon request.

Basis Weight	72 g/m²	ISO 536
Caliper	63 µm	ISO 534
Laminate		
Total Caliper	169 µm±10%	ISO 534
Performance Data		
Initial Tack	20 N/25mm	FTM 9 Glass
Peel Adhesion 90°	12 N/25mm	FTM 2 St.St.
Min. Application Temp.	5 °C	
Service Temperature	-20 °C to 80 °C	>

## Adhesive Performance

S277 is an highly aggressive permanent adhesive with excellent tack and adhesion to a wide variety of substrates including rough and apolar substrates.NB. Due to the nature of the adhesive, a slight yellowing effect of the adhesive may occur over time.

## Applications and Use

Applications are predominantly in home and personal care, chemical and industrial. A very high caliper and robust film, allowing reliable dispensing of large labels and complex label shapes. Due to its flexibility, the product is especially suitable for semi-squeezable bottles and other semi-flexible containers. The white, matt finished film blends well into matt plastic containers. To obtain a high gloss the label can be overvarnished.

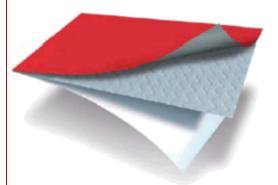
## **Conversion and Printing**

The film has a machine direction orientation (MDO) which offers very good dimensional stability and allows cross-directional conformability. The engineered print skin can be printed by conventional printing techniques including flexo, screen, offset, letterpress, silkscreen, gravure, and hot or cold foiling processes. UV, water-based and solvent-based inks can be used. On-press corona treatment is recommended for optimal ink adhesion. The face material is suitable for Thermal Transfer printing. Exact inks, foils and ribbons should be specified by your ink/foil/ribbon supplier. The material has very good register properties especially when a high number of different colours are used. In circumstances where high scuff resistance is required, overvarnish of the printed labels is advised.

# AG731

Fasson ®

## PRIMAX I S277-BG45WH IMP FSC



PRIMAX I

S277

**BG45WH FSC** 

This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.

If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com



### **REACH Compliance**

Notification according to Article 33 of the REACH Regulation (SVHC) This article contains the following substance which is included on the candidate list, according to article 59 (1,10) of the REACH registration, in a concentration above 0.1% (w/w):

6,6'-di-tert-butyl-2,2'-methylenedi-p-cr (119-47-1)

## **Compliance and Approvals**

This material complies with BS 5609, Section two, Marine Immersion Test. To comply with BS 5609 Section 3, the specific inks or ribbons have to be evaluated; tests can be performed upon request.

## Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.



## Appendix

## Compliance with BS 5609

This material complies with BS 5609, Section two, Marine Immersion Test.

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