

Facestock

A white bi-axially oriented, polypropylene film with a print-receptive topcoat.

Basis Weight	59 g/m ²	ISO 536
Caliper	57 µm	ISO 534

Adhesive

S4700 is a clear emulsion adhesive for demanding labelling applications.

Liner

HF140, a one side coated, bleached kraft paper.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451)

Basis Weight	136 g/m ²	ISO 536
Caliper	141 µm	ISO 534
Transparency	94 %	DIN 63147

Laminate

Total Caliper	218 µm±10%	ISO 534
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Performance Data

Initial Tack	15 N/25mm	FTM 9 Glass
Peel Adhesion 90°	8 N/25mm	FTM 2 St.St.
Min. Application Temp.	0 °C	
Service Temperature	-20 °C to 80 °C	

Adhesive Performance

S4700 is a clear permanent adhesive featuring excellent initial tack, adhesion and “wet-out” performance even on rough apolar surfaces such as HDPE. Improved temperature water, solvent and chemical resistance.

Applications and Use

Applications are predominantly in market segments where rigid containers are used (e.g. Glass, PET). Due to fairly rigid nature of the film, care should be taken with use on non-uniform surfaces and where a very high level of squeezability is desired. The hygroflat backing paper is specially suited to the more critical refolding demands of high-speed computer printers, providing optimum layflatness and excellent interfolding characteristics.

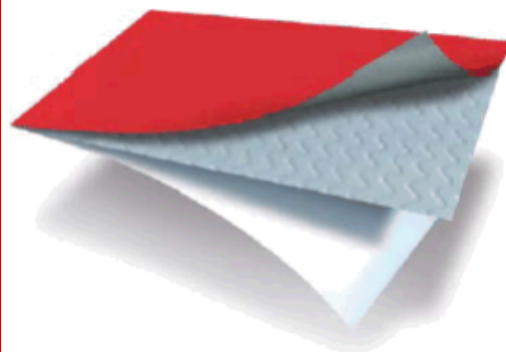
Conversion and Printing

The modified acrylic based topcoating can be printed by conventional printing techniques including flexo, screen, offset, letterpress, silkscreen, gravure, and hot or cold foiling processes. UV, water-based and solvent-based inks can be used. The topcoat is designed for optimal ink adhesion. On-press corona treatment is not advised. The face material is suitable for Thermal Transfer printing. Exact inks, foils and ribbons should be specified by your ink/foil/ribbon supplier. The material has very good register properties especially when a high number of different colours is used.

AH761

Fasson®

PP TOP WHITE S4700-HF140 FSC



PP TOP WHITE

S4700

HF140 FSC



The mark of
responsible forestry

This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.

If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com

Compliance and Approvals

S4700 complies with European food regulation 1935/2004/EC, with the German Recommendation (BfR) XIV and with FDA § 175.105. It also meets the demands of the limit values laid down in 10/2011/EU. In accordance with the requirements of relevant EU food regulations, the adhesive S4700 may safely stand in direct contact with dry, moist and fatty foodstuffs which have a reduction factor of at least 3 according to the Commission Regulation (EU) No 10/2011, with olive oil as fatty food simulant used for migration testing.

Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

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Warranty

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