

Facestock

A white bi-axially oriented, polypropylene film with a print-receptive topcoat.

Basis Weight 56 g/m^2 ISO 536 Caliper $57 \mu \text{m}$ ISO 534

Adhesive

S4700 is a clear emulsion adhesive for demanding labelling applications.

Liner

A clear polyester liner giving optimum smoothness to the adhesive layer. rPET30 liner contains 30% Post-Consumer Recycled (PCR) content. This liner is 100% recyclable. Visit our website for more information.

Basis Weight 42 g/m² ISO 536 Caliper 30 µm ISO 534

Laminate

Total Caliper 106 µm±10% ISO 534

Performance Data

Initial Tack 15 N/25mm FTM 9 Glass Peel Adhesion 90° 8 N/25mm FTM 2 St.St.

Min. Application Temp. 0 °C

Service Temperature -20 °C to 80 °C

Adhesive Performance

S4700 is a clear permanent adhesive featuring excellent initial tack, adhesion and "wet-out" performance even on rough apolar surfaces such as HDPE. Improved temperature water, solvent and chemical resistance.

Applications and Use

Applications are predominantly in market segments where rigid containers are used (e.g. Glass, PET). Due to fairly rigid nature of the film, care should be taken with use on non-uniform surfaces and where a very high level of squeezability is desired Automatic application: The robust film liner allows for consistent, snap free, application on high speed lines.

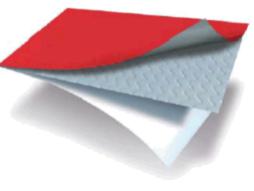
Conversion and Printing

The topcoated film can be printed by conventional and digital printing techniques such as UV flexo, UV Inkjet, screen, offset, letterpress, gravure, letterpress and hot or cold foiling processes. The topcoat is designed for optimal ink adhesion with UV-cured inks, including low migration inks, and is compatible with LED curing systems. The face material is suitable for Thermal Transfer printing. Exact inks, foils and ribbons should be specified by your ink/foil/ribbon supplier. On-press corona treatment is not advised. The material has very good register properties especially when a high number of different colors are used.

AH778

Fasson ®

PP TOP WHITE S4700-rPET30



PP TOP WHITE	
S4700	
rPET30	

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As the liner is transparent, the applicator must detect the print itself or registration marks must be provided on either face or liner. Press stability is good with stable, consistent register during conversion. Flat bed performance is good while solid and magnetic rotary dies need additional care. (Die bearers must be adjusted to the polyester liner). The PCR content gives a transparent light blue/grey shade to the liner. This does not affect the performance; performance is on par with conventional PET liners.

Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

Avery Dennison Materials Group Europe

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Warranty

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