

#### Facestock

A white, corona treated polyethylene film.

Basis Weight	78 g/m <sup>2</sup>	ISO 536
Caliper	78 µm	ISO 534

#### Adhesive

A general purpose permanent, acrylic based adhesive.

#### Liner

A clear polyester liner giving optimum smoothness to the adhesive layer. rPET23 liner contains 30% Post-Consumer Recycled (PCR) content. This liner is 100% recyclable. Visit our website for more information.

Basis Weight	32 g/m <sup>2</sup>	ISO 536
Caliper	23 µm	ISO 534

#### Laminate

Total Caliper	118 µm±10%	ISO 534
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#### Performance Data

Initial Tack	10 N/25mm	FTM 9 Glass
Peel Adhesion 90°	6 N/25mm	FTM 2 St.St.
Min. Application Temp.	5 °C	
Service Temperature	-20 °C to 80 °C	

#### Adhesive Performance

S692N is a clear permanent adhesive featuring excellent UV resistance and weatherability together with good adhesion performance, even on apolar substrates.

#### Applications and Use

Applications are predominantly in home and personal care. Due to its flexibility the product is especially suitable for squeezable bottles and other flexible containers.

Automatic application: The robust film liner allows for consistent, snap free application on high speed lines.

#### Conversion and Printing

The corona treated face material can be printed by conventional printing techniques including flexo, screen, offset, letterpress, silkscreen, gravure, and hot or cold foiling processes. The adhesive is applied on the top coat side which makes it unsuitable for having another top coat for the printing. UV, water-based and solvent-based inks can be used. On-press corona treatment is recommended for optimal ink adhesion. The face material is suitable for Thermal Transfer printing. Exact inks, foils and ribbons should be specified by your ink/foil/ribbon supplier. When applying a heavy ink load, the PE film may become brittle. Contact your ink supplier for advice on suitable, more flexible inks.

As the liner is transparent, the applicator must detect the print itself or registration marks must be provided on either face or liner. Press stability is good with stable, consistent register during conversion. Flat bed performance is good while solid and magnetic rotary dies need additional care. (Die bearers must be adjusted to the polyester liner). The PCR content gives a transparent light blue/grey shade to the liner. This does not affect the performance; performance is on par with conventional PET liners.

## AI122

### Fasson ®

PE85 WHITE  
S692N-rPET23



PE85 WHITE

S692N

rPET23

*This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.*

*If you would like to make a suggestion or comment on this datasheet, please send an email to [datasheet.mgmt@eu.averydennison.com](mailto:datasheet.mgmt@eu.averydennison.com)*

### Compliance and Approvals

The adhesive S692N is suitable for contact with dry, moist and fatty foodstuffs with a reduction factor of 3 or higher in this construction. For complete information regarding the food contact compliance status, please contact your local sales representative for a Food Contact Statement.

### Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

### Avery Dennison Materials Group Europe

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#### Warranty

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