

Facestock

A bi-axially oriented, gloss white polypropylene film with a print-receptive top-coat.

Basis Weight 90 g/m² ISO 536 Caliper 92 µm ISO 534

Adhesive

A special permanent, acrylic based adhesive, for the pharmaceutical industry.

Liner

BG40WH FSC, a supercalandered siliconized white glassine paper.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

Basis Weight 57 g/m^2 ISO 536 Caliper $51 \mu \text{m}$ ISO 534

Laminate

Total Caliper 162 µm±10% ISO 534

Performance Data

Initial Tack 11 N/25mm FTM 9 Glass Peel Adhesion 90° 6.5 N/25mm FTM 2 St.St.

Min. Application Temp. 5 °C

Service Temperature -60 °C to 80 °C

Peak Adhesive Stability (1hr) 150 °C

Adhesive Performance

A clear adhesive dedicated for the pharmaceutical and healthcare sector with lowest risk for migration, excellent UV resistance, good adhesion on polar and apolar surfaces. Adhesive for applications on small cylindrical containers, curved surfaces and suitable for use in labels to applied on high speed production lines. Can be sterilised in autoclave, gamma and ETO.

Applications and Use

Applications are predominantly in market segments where rigid containers are used (e.g. Glass, PET). Due to fairly rigid nature of the film care should be taken with use on non-uniform surfaces and where a very high level of squeezability is desired.

Typical applications include labels for use in the pharmaceutical industry, applications on small cylindrical containers, curved substrates and on other known substrates in the pharmaceutical industry. Due to the low risk of migration this adhesive is suitable for labelling plastic containers with liquid medicines eg. eye drops.

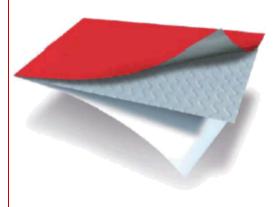
Conversion and Printing

The modified acrylic based topcoating allows printing by the usual printing technologies including letterpress, flexo, gravure and screen printing, giving good results with solvent, UV curing and water based inks. Good acceptance of hot foil blocking. Conversion with flatbed and solid/magnetic rotary dies is very good. Square corners should be avoided.

AY009

Fasson ®

PP90 TOP WHITE S692NP-BG40WH FSC



| 11 30 TOT WITH | PP90 TOP WHITE | |
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The mark of responsible forestry

This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.

If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com



Compliance and Approvals

The adhesive S692NP is suitable for contact with dry, moist and non-fatty foodstuffs in this construction. For complete information regarding the food contact compliance status, please contact your local sales representative for a Food Contact Statement.

The most recent cytotoxicity testing results obtained for S692NP, concluded no relevant genotoxicity effect was observed; clearing the required ISO 10993-5 status.

S692NP has a Drug Master File (DMF) submitted to the FDA. Letter of authorization can be issued on request.

This adhesive is covered by the Avery Dennison pharma change management programme. Please contact our technical representative to receive more information about our compliance statements and additional services.

Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

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Warranty

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