

Facestock

A semi-gloss white, one side coated, lightweight, calendered, woodfree printing paper.

The facestock is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451)

Basis Weight	60 g/m ²	ISO 536
Caliper	52 µm	ISO 534

Adhesive

A special permanent, water based acrylic adhesive, for the pharmaceutical industry.

Liner

BG45 white FSC is a supercalendered glassine paper.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

Basis Weight	72 g/m ²	ISO 536
Caliper	63 µm	ISO 534

Laminate

Total Caliper	132 µm±10%	ISO 534
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Performance Data

Initial Tack	8 N/25mm	FTM 9 Glass
Peel Adhesion 90°	7 N/25mm	FTM 2 St.St.
Min. Application Temp.	10 °C	
Service Temperature	-50 °C to 121 °C	

Adhesive Performance

Designed specifically to meet the requirements of the pharmaceutical industry this adhesive features a balanced adhesive performance on a wide variety of substrates including low energy surfaces (plastics) combined with excellent mandrel holding power. Adhesive suitable for autoclave, gamma and ETO sterilisation. To achieve the best conversion results please contact your die supplier.

Applications and Use

The flexible facestock allows application on small cylindrical containers, test tubes, curved substrates and on other known substrates in the pharmaceutical industry, where attractive semi-gloss appearance in multi-colour work is required.

Typical applications include prefilled syringes, vials, ampoules from glass, COP, COC, PP, and LDPE bottles. Combined with the right facestock and liner the adhesive is suitable for high speed dispensing lines and clear on clear appearance (no-label look).

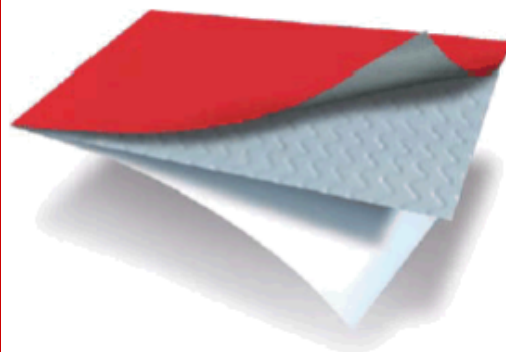
Conversion and Printing

Facestock is suitable for solid and halftone screen images and text printing by letterpress, flexo (UV and waterbased) offset and screen processes. Hot and cold foil stamping, varnishing and variable imprinting with thermal transfer are also suitable for this product.

BC932

Fasson ®

MC PHARMA FSC
S717P-BG45WH FSC



MC PHARMA FSC

S717P

BG45WH FSC



The mark of
responsible forestry

This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.

If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com

Compliance and Approvals

The most recent cytotoxicity testing results obtained for S717P, concluded no relevant genotoxicity effect was observed; clearing the required ISO 10993-5 status.

S717P has a Drug Master File (DMF) submitted to the FDA. Letter of authorization can be issued on request.

This adhesive is covered by the Avery Dennison pharma change management programme. Please contact our technical representative to receive more information about our compliance statements and additional services.

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Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

Avery Dennison Materials Group Europe

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Warranty

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