

Facestock

A clear, corona-treated, bio based polyethylene film. The bio based content of this film is minimum 95%.

Basis Weight 78 g/m^2 ISO 536 Caliper $82 \text{ } \mu \text{m}$ ISO 534

Adhesive

A general purpose permanent, acrylic based adhesive.

Liner

BG40 white, a supercalendered glassine paper.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

Basis Weight 57 g/m^2 ISO 536 Caliper $51 \mu \text{m}$ ISO 534

Laminate

Total Caliper 151 µm±10% ISO 534

Performance Data

Initial Tack 10 N/25mm FTM 9 Glass Peel Adhesion 90° 6 N/25mm FTM 2 St.St.

Min. Application Temp. 5 °C

Service Temperature -20 °C to 80 °C

Adhesive Performance

S692N is a clear permanent adhesive featuring excellent UV resistance and weatherability together with good adhesion performance, even on apolar substrates.

S692N in combination with polyolefin face materials (PE85, PP, Global MDO) is approved by Recyclass as fully compatible with the rigid HDPE recycling stream.

Applications and Use

Applications are predominantly in home and personal care. Due to its flexibility the product is especially suitable for squeezable bottles and other flexible containers.

Conversion and Printing

The corona treated face material can be printed by conventional printing techniques including flexo, screen, offset, letterpress, silkscreen, gravure, and hot or cold foiling processes. UV, waterbased and solvent-based inks can be used. On-press corona treatment is recommended for optimum ink adhesion. It's recommended to use sharp and well maintined dies.

Compliance and Approvals

The adhesive S692N is suitable for contact with dry, moist and fatty foodstuffs with a reduction factor of 3 or higher in this construction.

For complete information regarding the food contact compliance status, please contact your local sales representative for a Food Contact Statement.

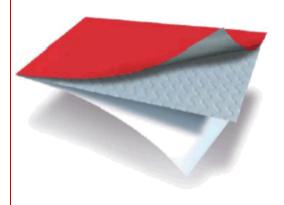
Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

BD380

Fasson ®

PE85 BIOB CLEAR S692N-BG40WH FSC



PE85 BIOB CLEAR	
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The mark of responsible forestry

This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.

If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com



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